

# INSTALLATION INSTRUCTIONS No. 6

for mottled needle fleece (rolls)

e.g.: Terrano

## CONTENTS

- 1.0**    **Introductory remarks** .....2
- 1.1    Ambient conditions .....2
  
- 2.0**    **Laying procedure** .....2
- 2.1    Preparing for laying .....2
- 2.2    Laying .....2

## **1.0 Introductory remarks**

Please be sure to observe our "Supplementary Laying Information", which you can access in full on our website [www.anker.eu](http://www.anker.eu).

### **1.1 Ambient conditions**

To avoid damage, the textile floor covering must absolutely be allowed to adapt to the room climate before laying. For this purpose, it is laid out unworked in the room for 12 hours. Narrow parameters with respect to ambient conditions must also be observed when using dispersion adhesives with a high water content to glue floor covering.

## **2.0 Laying procedure**

### **2.1 Preparing for laying**

When laying needle fleece floor coverings, make sure that the existing edges are cut overlapping. Both lengths are cut along a metal rail using a large hooked blade or a trapezoidal blade. The overlapping cut can also be performed without risk using a Mittag seam cutter. This tool is pushed against the two needle fleece lengths to be cut with a light pressure. Regardless of which variant you choose, you should perform the cut approx. 2 - 3 cm from the outer edge of the top length.

The cut lengths are then laid out on the prepared subsurface. The fabrication orientation must be verified once more. Only lay needle fleece lengths from the same batch together.

Also be sure to check that the fabric appearance is uniform and that the lengths are in the correct order.

Terrano is laid in continuous order under consideration of German contract conditions VOB (\*). This means that only the respective outer edges are laid adjacent to one another. This also applies when laying strips or narrow lengths. The pieces of floor covering are also worked according to this instruction in the next room as well.

Then the needle fleece lengths are roughly cut at wall projections, niches etc. so that the floor covering lies as flat as possible everywhere.

### **2.2 Laying**

Carpeting is always laid using the folding method. In this method, Terrano is folded back along its long sides across its width so that glue can be applied to the subsurface.

The carpeting length from which you start (length 1) is folded back approx. 2/3 and the length you are working toward (length 2) is folded back 1/3. Stand on the corresponding carpeting length so that this cannot slip.

Using a toothed spreader, spread the glue evenly on the subsurface in curves. When working, the lengths are laid immediately in the fresh glue bed (within approx. 10 – 12 minutes). Pay attention to close seams! You can eliminate any gaps appearing between the lengths by applying pressure using a knee kicker. Using a seam stretcher is preferable, however. Without a tool like this, an overlap of approx. 1 – 2 mm is more convenient when laying the carpeting in the glue bed, as the "excess" material can be pressed into the glue bed.

## We recommend

Manufacturer	Type	Designation	Toothings	Application qty.
<b>Bostik</b>	Glue	Power Tex	B1	approx. 350 g/m <sup>2</sup>
<b>Forbo-Erfurt</b>	Glue	Eurostaar Tex 509	B1	approx. 350 g/m <sup>2</sup>
<b>Mapei</b>	Glue	Ultrabond Eco 185	B1	approx. 300 g/m <sup>2</sup>
<b>Schönox</b>	Glue	EMICLASSIC	B1	approx. 300 g/m <sup>2</sup>
<b>Thomsit</b>	Glue	T 410	B1	approx. 350 g/m <sup>2</sup>
<b>Uzin Utz</b>	Glue	UZ 57	B1	approx. 350 g/m <sup>2</sup>
<b>Wakol</b>	Glue	D 3309	B1	approx. 350 g/m <sup>2</sup>
<b>Wulff</b>	Glue	Multi Coll	B1	approx. 350 g/m <sup>2</sup>

For Germany: glues are recommended under the condition that these can demonstrate certification according to "Allgemeine bauaufsichtliche Zulassung" of DIBT, Berlin as required as of 1 January 2012.

Length 2 is now folded back as far as the glue application, and length 3 is folded back approx. 1/3 its width. Now apply the glue, lay down the lengths, and press down and rub length 2 and then length 3 as described above. Then glue the rest of length 3, etc. It is extremely important to thoroughly rub down or roll the floor covering with a 50 kg wheel.

Would you like more information? Visit our website

[www.anker.eu](http://www.anker.eu)

You will find a lot of interesting information here under "Service".  
If you still have questions, give us a call. We'll be happy to help you:

**ANKER-TEPPICHBODEN**  
Gebr. Schoeller GmbH + Co. KG  
Zollhausstraße 112  
D-52353 Düren, Germany  
Phone: +49 24 21/ 804-216  
Fax: +49 24 21/ 804 309  
[export@anker-dueren.de](mailto:export@anker-dueren.de)

(\* Source for VOB: Annotation for DIN 18365 Floor work, floor covering working group in the Bundesverband Estrich und Belag e.V. (BEB), Troisdorf-Oberlahr, 2nd updated and expanded addition (published April 2012).